

Technical Data Sheet

optibelt ALPHA TORQUE AT5 - HF

PU Timing Belt, Cast Polyurethane, Endless

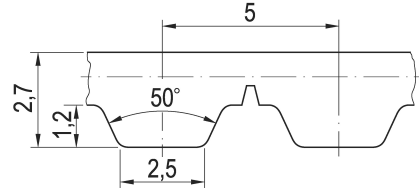


Dimensions, Tolerances

Profile:	AT5
Tooth pitch t:	5 mm
Total thickness:	2.7 mm
Tooth height:	1.2 mm
Tooth tip width:	2.5 mm
Tooth flank angle:	50°
Length tolerance:	See table
Width tolerance, b ≤ 25 mm:	±0.5 mm
Thickness tolerance:	±0.15 mm

Construction

Polyurethane: Thermoset, 84 +/-4 Shore A, transparent
 Tension cord: Steel, high flexible, Ø 0.5 mm



Specific nominal power transmittable per tooth

Speed, small pulley n _k [1/min]	Specific nom. power P _{N spez} [W/mm]	Speed, small pulley n _k [1/min]	Specific nom. power P _{N spez} [W/mm]	Speed, small pulley n _k [1/min]	Specific nom. power P _{N spez} [W/mm]
0 ¹	0.000	1200	0.248	3600	0.544
20	0.006	1300	0.264	3800	0.563
40 ²	0.012	1400	0.279	4000	0.582
60	0.017	1500	0.294	4500	0.626
80 ³	0.023	1600 ⁷	0.309	5000	0.667
100	0.028	1700	0.323	5500	0.705
200 ⁴	0.054	1800	0.337	6000	0.740
300	0.078	1900	0.350	6500	0.773
400 ⁵	0.100	2000	0.363	7000	0.804
500	0.121	2200	0.389	7500	0.832
600	0.142	2400	0.414	8000	0.859
700	0.161	2600	0.438	8500	0.884
800 ⁶	0.180	2800	0.460	9000	0.907
900	0.198	3000	0.482	9500	0.929
1000	0.215	3200 ⁸	0.504	10000	0.949
1100	0.232	3400	0.524	v _{max} = 80 m/s	

¹F_{N spez} [N/mm] 3.600 ²3.513 ³3.435 ⁴3.243 ⁵3.009 ⁶2.694 ⁷2.314 ⁸1.889

Nominal power P_N

$$P_N = P_{N\ spez} \cdot z_k \cdot z_{eB} \cdot b / 10^3 \quad [\text{kW}]$$

P_{N spez} Specific nominal power transmittable per tooth [W/mm]
 z_k Number of teeth, small pulley
 z_{eB} Number of teeth in mesh, small pulley, limited to z_{eB max}
 z_{eB max} 12, maximum allowable no. of teeth
 b Belt width [mm]

Nominal torque M_N

$$M_N = P_N \cdot 9.55 \cdot 10^3 / n_k \quad [\text{Nm}]$$

n_k Speed, small pulley [1/min]

Nominal tensile force F_N

$$F_N = F_{N\ spez} \cdot z_{eB} \cdot b \quad [\text{N}]$$

$$F_{N\ spez} = P_{N\ spez} \cdot 6 \cdot 10^4 / (n_k \cdot t) \quad [\text{N/mm}]$$

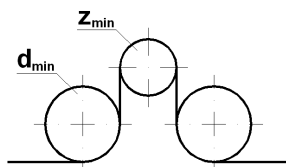
F_{N spez} Specific nominal tensile force transmittable per tooth [N/mm]
 t Tooth pitch [mm]

Cord tensile forces, belt weight

Belt width ¹ b [mm]	6	10	12	16	20	25	32	50	75	100
Breaking strength F _{Br} [N]	1350	2700	3240	4590	5670	7290	9720	15390	23220	31320
Allowable tensile force ² F _{zul} [N]	330	670	810	1140	1410	1820	2430	3840	5800	7830
Weight per metre [kg/m]	0.020	0.034	0.041	0.054	0.068	0.085	0.109	0.170	0.255	0.340

¹ Other and intermediate widths possible ² Allowable tensile force F_{zul} equivalent to 25% breaking strength F_{Br} of the cords

Timing belt pulleys, inside and outside idlers



No. of teeth: z_{min} = 12
 Pitch-Ø: d_{w min} = 19.1 mm
 Plane, cylindrical idlers, Ø
 Inside idler: d_{min} = 17 mm
 Outside idler: d_{min} = 40 mm

Length tolerances, shown as centre distance tolerances

Length L _w [mm]	Tolerance a _{LTol} [mm]	Length L _w [mm]	Tolerance a _{LTol} [mm]
≤ 305	± 0.14	> 780 ≤ 990	± 0.28
> 305 ≤ 390	± 0.16	> 990 ≤ 1250	± 0.32
> 390 ≤ 525	± 0.18	> 1250 ≤ 1560	± 0.38
> 525 ≤ 630	± 0.21	> 1560 ≤ 1960	± 0.44
> 630 ≤ 780	± 0.24	> 1960 ≤ 2350	± 0.52