

Technical Data Sheet

optibelt ALPHA LINEAR ATL10 - ST Polyurethane Timing Belt, Optionally With Fabric PAZ/PAR, Thermoplastic PU, Open-Ended

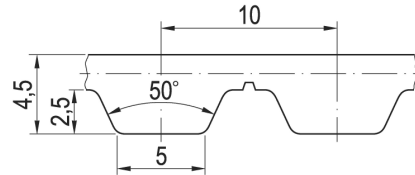


Dimensions, Tolerances

Profile:	AT10
Tooth pitch t:	10 mm
Total thickness:	4.5 mm
Tooth height:	2.5 mm
Tooth tip width:	5.0 mm
Tooth flank angle:	50°
Length tolerance:	-0.3/-1.1 mm/m
Width tolerance:	±0.5 mm
Thickness tolerance:	±0.3 mm

Construction

Polyurethane:	Thermoplastic, 92 Shore A, white
Tension cord:	Steel, Ø 1.2 mm
Fabric, optional:	Polyamide, tooth and back (PAZ/PAR), green



Specific nominal tensile force transmittable per tooth

Input speed n_1 [1/min]	Spec. nom. tensile force $F_{N\ spez}$ [N/mm]	Input speed n_1 [1/min]	Spec. nom. tensile force $F_{N\ spez}$ [N/mm]	Input speed n_1 [1/min]	Spec. nom. tensile force $F_{N\ spez}$ [N/mm]
0	7.500	1200	4.734	3600	3.164
20	7.382	1300	4.627	3800	3.083
40	7.273	1400	4.527	4000	3.005
60	7.170	1500	4.432	4500	2.826
80	7.073	1600	4.343	5000	2.664
100	6.982	1700	4.259	5500	2.518
200	6.590	1800	4.178	6000	2.383
300	6.275	1900	4.102	6500	2.259
400	6.012	2000	4.029	7000	2.143
500	5.785	2200	3.892	7500	2.036
600	5.586	2400	3.766	8000	1.935
700	5.409	2600	3.649	8500	1.840
800	5.250	2800	3.540	9000	1.750
900	5.104	3000	3.437	9500	1.665
1000	4.971	3200	3.341	10000	1.584
1100	4.848	3400	3.250	$v_{max} = 60$ m/s	

Nominal tensile force F_N

$$F_N = F_{N\ spez} \cdot z_{eB} \cdot b \quad [N]$$

$F_{N\ spez}$	Specific nominal tensile force transmittable per tooth [N/mm]
z_{eB}	Number of teeth in mesh, small pulley, limited to $z_{eB\ max}$
$z_{eB\ max}$	ALPHA LINEAR: 12
b	Belt width [mm]

Nominal torque M_N

$$M_N = F_N \cdot d_{w1} / (2 \cdot 10^3) \quad [Nm]$$

$$d_{w1} = z_1 \cdot t / \pi \quad [mm]$$

d_{w1}	Pitch diameter, driver pulley [mm]
z_1	Number of teeth, driver pulley
t	Tooth pitch [mm]

Nominal power P_N

$$P_N = F_N \cdot z_1 \cdot t \cdot n_1 / (6 \cdot 10^7) \quad [kW]$$

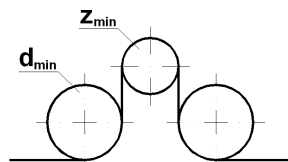
n_1	Speed, driver pulley [1/min]
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Cord tensile forces, belt weight

Belt width ¹ b [mm]	16	25	32	50	75	100	150
F_{Br} [N], ALPHA LINEAR	10380	19000	25940	43240	67460	89960	136660
F_{zul} [N] ² , ALPHA LINEAR, $\epsilon_{zul}=0,51\%$	2595	4750	6485	10810	16865	22490	34165
Weight per metre [kg/m]	0.112	0.175	0.224	0.350	0.525	0.700	1.050

¹ Smaller and intermediate widths possible ² Allowable tensile force $F_{zul} = 25\%$ of cord breaking strength F_{Br} $c_{spez} = F_{zul} / \epsilon_{zul}$ [N]

Timing belt pulleys, inside and outside idlers, clamping plates



Minimum number of teeth of the pulley:	$z_{min} = 25$
Minimum pitch diameter of the pulley:	$d_{w\ min} = 79.58$ mm
Minimum no. of teeth in mesh, clamping plate:	$z_{CP\ min} = 8$
Minimum diameter of a plane inside idler:	$d_{min} = 75$ mm
Minimum diameter of a plane outside idler:	$d_{min} = 150$ mm